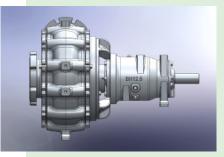


Pioneer Prime PP86S20



Performance

Pioneer Prime - Vacuum Assisted Centrifugal Pump

Bare Shaft, Frame Mounted, Horizontal, Heavy Duty Solids Handling Pump

Size	8" x 6" 200 x 150mm
Flow, Max	4250 GPM 965 m³/hr
Head, Max	600 feet 183 meters
Solids Handling, Max	3" 75mm
Operating Speed, Max	2000 rpm
Suction Connection	8" 150 ANSI Flanges
Delivery Connection	6" 150 ANSI Flanges
Lubrication	Oil STD Grease optional
Fasteners	Imperial

Applications

Manure Slurry					
Mine Dewatering					
Lift Stations					
Waste Water					
PosiValve™ Patent #6,783,730	86LIT86S20_0912				

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High Flow, High Head & Solids Handling Capability

The 86S20 is a high pressure, solids handling pump designed to run over a broad range of performance and deliver outstanding suction lift. In the standard Ductile Iron construction, the 86S20 will run smoothly across the full operating range.

The optional 27% Chrome Iron construction will carry slurries and abrasive materials with minimal degradation, reducing maintenance costs over the life of the pump.

UltraPrime™ Priming System

Priming System	Mechanically Driven Diaphragm Style Vacuum Pump				
Air Removal Capability	50 CFM, single chamber				
Priming Chamber	Positive sealing air separation PosiValve™ with stainless steel float ball & linkage.				
Discharge Check Valve	Swing Style - Cast Iron with Buna-n Disc				
Other Specifications					
Mechanical Seal	Single type seal w/ tungsten carbide vs. silicon carbide seal faces, Viton [®] elastomers, 300 series stainless steel hardware and spring seal system designed for indefinite dry running				

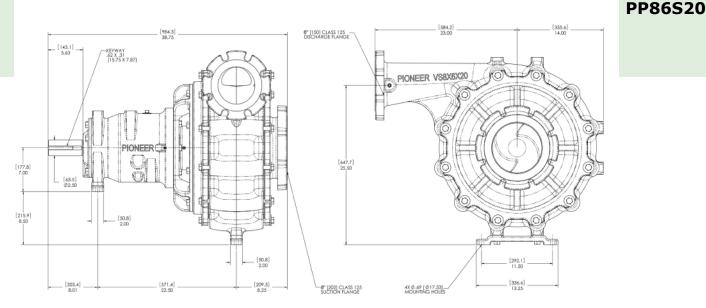
Construction Materials Options

	Standard Construction	CD4MCu Construction	Stainless Steel Construction	Hardened Metals
Impeller	CA6NM SS	CD4MCu	316 SS	Available
Shaft	17-4 PH	17-4 PH	17-4 PH	17-4 PH
Wear Ring	Cast Iron	316 SS	316 SS	Available
Suction Cover	ASTM A536 65-45-12	CD4MCu	316 SS	Available
Volute	ASTM A536 65-45-12	CD4MCu	316 SS	Available
Brac-plate	ASTM A536 65-45-12	CD4MCu	316 SS	Available

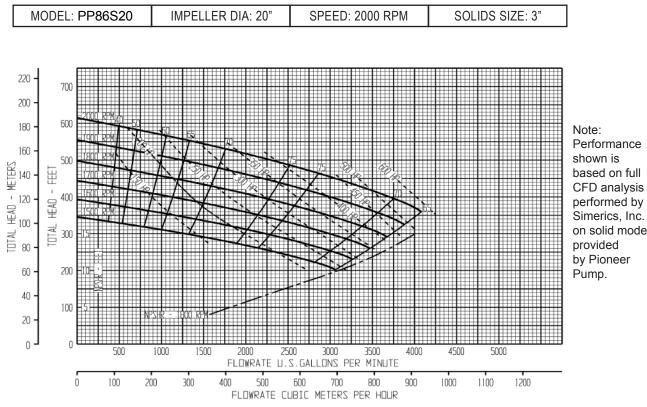


Mechanical Dimensions





Performance Curve



on solid model



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